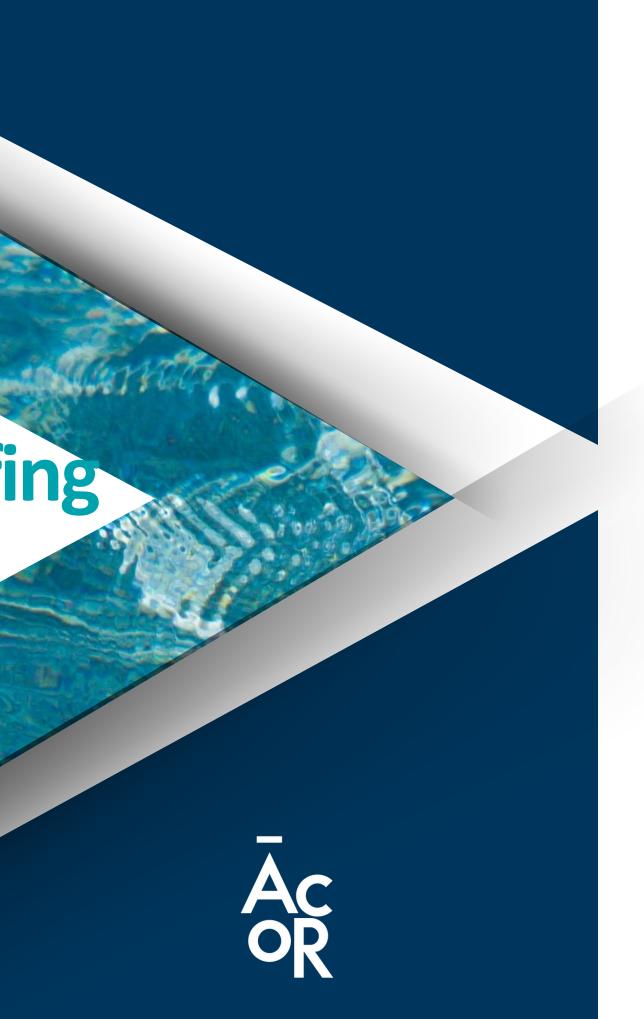
An Insider's Guide to Waterproofing

Materials & Systems

<u>Karen Amery</u> Senior Consultants ACOR Consultants



An Insider's Guide to Waterproofing



Waterproofing system selection

- Waterproofing systems
- Membranes
- Waterproofing system components



Avoiding waterproofing defects



injections bond-breaker membrar	Matarotopo	pes
Ellese	nt-based	
	sea	alants
C : outpatratas	primer	
fixings substrates water-based bentonite	dancerree	acryli
reinforcement sheet-applied	admixtures	
tpo mortar fi	finishes render act hydrophilic	rylic
fanan	vurethanes	fla
moisture-barrier bitum	vapour-barrier	
overflow	sli	p-she

The Basics

Guide to the selection of a waterproofing system.

bandage

course swellable

S

additives ics plugs screeds anchors

ashings

clamps

pressure-seal capping leet



Waterproofing systems

Potential sources of water ingress

Substrate: Defects, such as:

- Cracks
- Honeycombing

Types, such as,

- Concrete
- FC sheet
- Metals

Joints:

- Movement
- Construction
- Connection

Penetrations: Pipes _ Fixings

Waterproofing systems

Potential sources of water ingress

Substrate: Defects, such as:

- Cracks
- Honeycombing
- Types, such as,
- Concrete
- FC sheet
- Metals

Joints:

- Movement
- Construction
- Connection

Waterproofing system components Repair mortars Injection resins Waterproofing admixtures Plugs Membranes Sealants Waterstops Bandages, tapes Injection hoses Membranes

Penetrations:

- Pipes
- Fixings

Chemical anchors (epoxy) Bandages, tapes Proprietary systems Sealants Membranes



What is a Waterproofing System?

- NCC Glossary
 - A combination of elements that are required to achieve a waterproof barrier as required by H4D2 and H4D3 including substrate, membrane, bond breakers, sealants, finishes and the like.



AS4654.1: Clause 1.3.2 External waterproofing membrane systems

• A combination of membrane-associated products used in membrane installation, such as primers, mechanical fasteners, waste outlets and flashings that form a waterproof barrier.



AS3740: Clause 1.3.41

• Combination of elements that are required to achieve a waterproof barrier as required by this document. Note 1 to entry: For example, substrate, membrane, bond breakers, waterstops, sealants and finishes.





Membranes

Guide to the selection of a waterproofing system.



Waterproofing System **Selection Criteria**

- Evidence of suitability, performance & compliance
- Application methods, installation, detailing & QA requirements
- Durability, service & design life
- Construction methods & access for applications/ installation
- Supply, technical support & warranty (Service, before & after sales)
- Lifecycle Costs & Sustainability: installation, maintenance, repairs & replacement
- Compatibility of components:
 - Substrates & underlays
 - Finishes & overlays
 - Exposure conditions
 - Detailing accessories
- Appearance
- Limitations



Compliance NCC 2022: Membranes

- Volume One> Section F Health and Amenity > Part 1 Surface water management, rising damp and external waterproofing> F1D5 External waterproofing membranes A roof, balcony, podium or similar horizontal surface part of a building must be provided with a waterproofing membrane
- (a) consisting of materials complying with **AS 4654.1**; and
- (b) designed and installed in accordance with AS 4654.2.
- ABCB Housing Provisions > 10 Health and amenity > Part 10.2 Wet area waterproofing> 10.2.8 Materials — waterproof The following materials used in waterproofing systems are deemed to be waterproof: (a) Stainless steel.
 - (b) Flexible waterproof sheet flooring material with waterproof joints.
 - (c) Membranes complying with **AS/NZS 485**8.
 - (d) Waterproof sealant.



Evidence of Suitability: NCC 2022

A5G3 Evidence of suitability - Vol 1 & 2

(1) Subject to A5G5, A5G6, A5G7 and A5G9, evidence to support that the use of a material, product, form of construction or design meets a Performance Requirement or a Deemed-to-Satisfy Provision may be in the form of any one, or any combination of the following:

(a) A current CodeMark Australia or CodeMark Certificate of Conformity

(b) A current Certificate of Accreditation.

(c) A current certificate, other than a certificate described in (a) and (b), issued by a certification body stating that the properties and performance of a material, product, form of construction or design fulfil specific requirements of the BCA.

(d) A report issued by an Accredited Testing Laboratory that—

(i) demonstrates that a material, product or form of construction fulfils specific requirements of the BCA; and

(ii) sets out the tests the material, product or form of construction has been subjected to and the results of those tests

and any other relevant information that has been relied upon to demonstrate it fulfils specific requirements of the BCA.

- (e) A certificate or report from a professional engineer or other appropriately qualified person that
 - (i) certifies that a material, product, form of construction or design fulfils specific requirements of the BCA; and

(ii) sets out the basis on which it is given and the extent to which relevant standards, specifications, rules, codes of practice or other publications have been relied upon to demonstrate it fulfils specific requirements of the BCA.

(f) Another form of documentary evidence, such as but not limited to a Product Technical Statement, that— (i) demonstrates that a material product, form of construction or design fulfils specific requirements of the BCA: an

(i) demonstrates that a material, product, form of construction or design fulfils specific requirements of the BCA; and

(ii) sets out the basis on which it is given and the extent to which relevant standards, specifications, rules, codes of practice or other publications have been relied upon to demonstrate it fulfils specific requirements of the BCA.

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Evidence of Suitability: CodeMark

CodeMark Certificate of Conformity

Properties and performance fulfill specific requirements on the NCC.

NCC 2022 Volume One> Schedule 1 Definitions > Glossary

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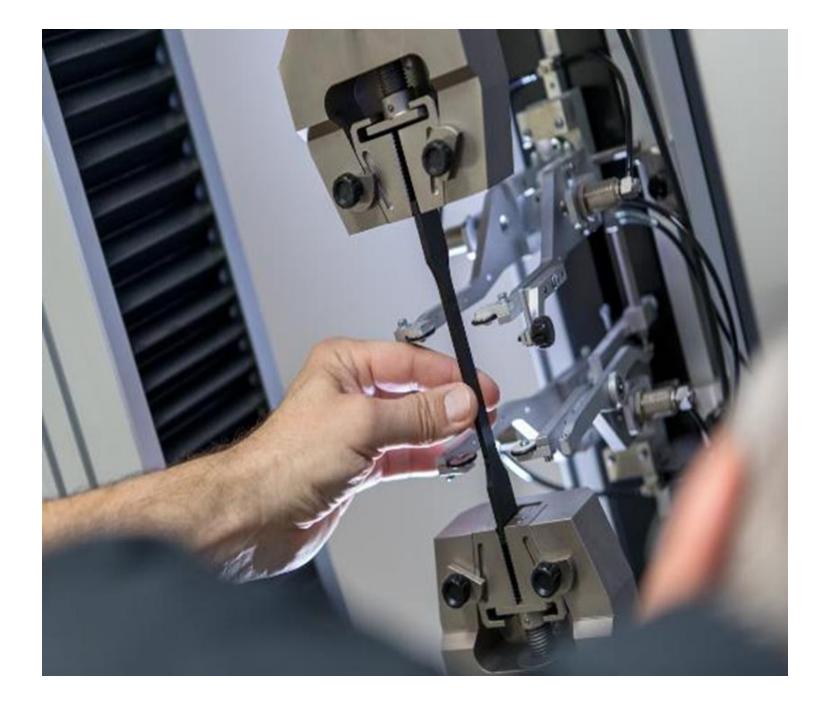
Test report

Assessment of a waterproofing membrane product for AS4654.1 and/or AS4858.

NCC 2022 Volume One> Schedule 1 Definitions> Glossary



AS4654.1 & AS4858 Testing





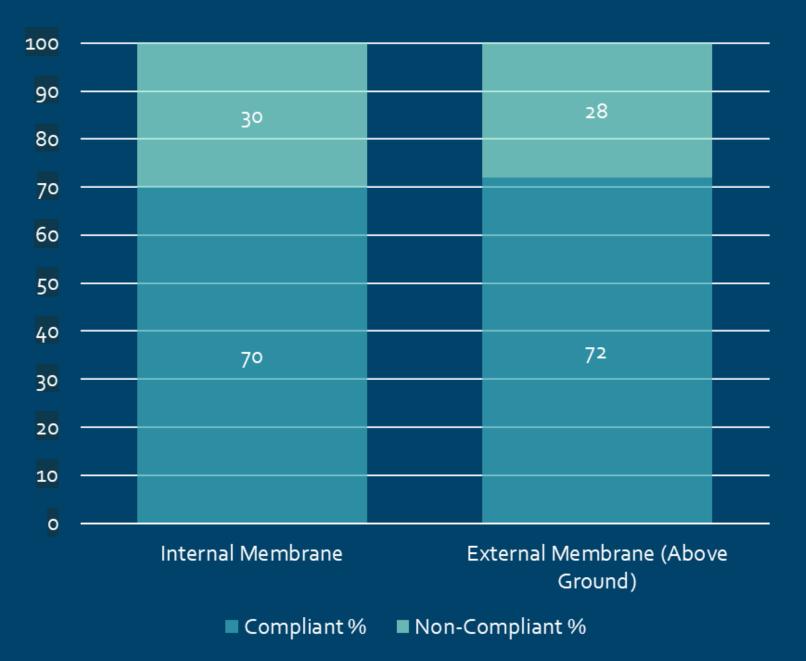
- Elongation at break &
 - membrane classification
- Moisture vapour transmission rate
- Water absorption
- Acceptance of cyclic movement
- heat aging
- Resistance to UV, abrasion, root damage (applicable to external
 - only).

Selected key assessments:

• Durability: chemical exposure &



Evidence of Suitability: Waterproofing Membrane Compliance



What is compliance?

Codemark Certificate or AS4858 / AS4654.1 Test Report to demonstrate compliance to the relevant NCC clauses and/or for intended application as stated on the data sheet.

Data source: Survey of 16 different waterproofing manufacturers/ suppliers which represents >150 waterproofing membrane products that are currently sold in Australia. A membrane product used for both internal and external waterproofing will be counted separately in each category.



Evidence of Suitability: Top 10 Issues

- 1. The product name on test report and data sheet are different.
- 2. Test report has passed expiry date.
- 3. Dry film thickness on the test report is different to data sheet (usually it is higher).
- 4. Dry film thickness of membrane tested is omitted on test report.
- 5. The membrane requires the use of a reinforcement according to the data sheet but has not been included in the testing.
- 6. Membranes designed to be exposed (not protected) and do not have testing for traffic type.
- 7. Membranes designed for planter boxes and do not have testing for root resistance.
- 8. The test report conflicts with information on the data sheet and vice versa.
- 9. The data sheet claims AS compliance and the membrane compliance cannot be verified.
- 10. The data sheet does not claim AS compliance and the manufacturer does not believe that
 - they need to have the membrane tested for compliance.



Data Sheets

Must Haves

- Intended purpose & applications.
- Limitations.
- Compatible substrates, materials & detailing accessories.
- Service & storage conditions.
- Information for QA:
 - Substrate requirements & preparation instructions
 - Wet and dry film thickness
 - Recoat times, mixing requirements 0
 - Min/ maxi application temperatures 0

Proceed with Caution

- Lack of performance data.
- Unclear application instructions.
- No references to AS4654.1 &/or AS4858.
- Data sheet not maintained look for the date last updated.
- Data sheet not prepared for local Standards and conditions.



Evidence of Suitability: Limitations

- Change management related to the design and manufacturing Product Design | Manufacturing | Raw Materials
- Long term performance & durability Service Life | Design Life | Maintenance & Repair
- AS Standards are only for some of the membranes AS4858 for internal wet areas and AS4654.1 for external above ground only. Excludes below ground membranes and other waterproofing system components.







•

Liquid & Sheet Applied Membranes

- 4. Topcoat
- 3. Membrane
- 2. Membrane
- 1. Primer



Sheet Adhesive or Primer





injections be membory polyurea fillets overflash	solvent-based	ops protection-board	tapes I
			sealants
fixings substrates	p	rimer	а
fixings substrates water-based	bentonite	adhesives	acrylic
		admixture	es.
tpo pvc mortar	t-applied finishes hydrophilie	render	acrylic
flange	polyurethanes	1	flas
moisture-barrier overflow	bitumen	apour-barrier	1
OVERTION			slip-shee

Waterproofing System Components

Guide to the selection of a waterproofing system.

bandage

course swellable

additives damp-proof ics plugs hybrids drainage screeds anchors clamps

ashings

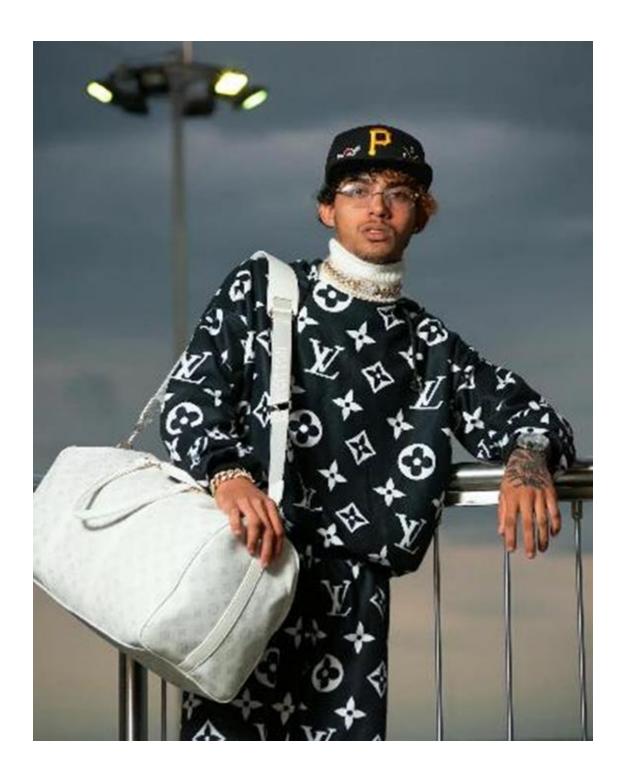
pressure-seal capping eet



Waterproofing System Components

Design & technical specification.

- Single source supply for systems where possible.
- The same material types cannot be assumed to have the same characteristics and performance.
- Ensure that the full system
 components are identified and have
 evidence of suitability.





Waterproofing System Components



Evidence of suitability:

- Compatibility.
- Performance.
- Compliance to international standards.
- Other test reports, field studies, long term testing, benchmarking, etc.





Example: Waterstop

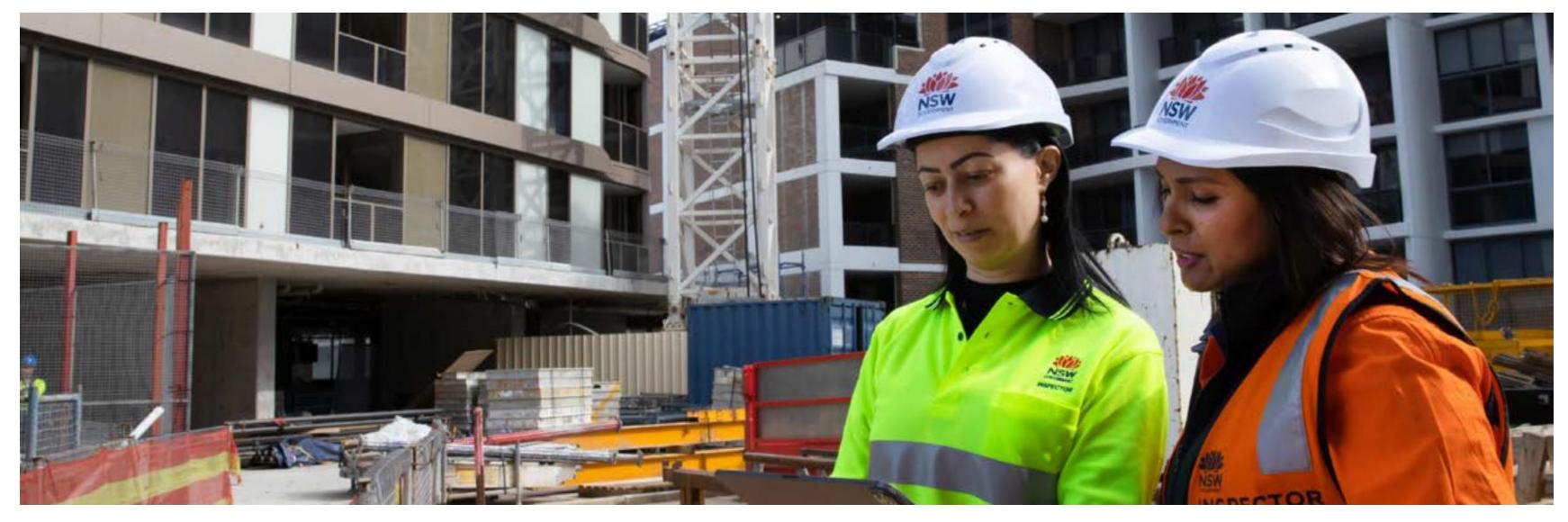
Water pressure | Joint Movement & Size



Waterproofing System Selection Criteria

- Evidence of suitability, performance & compliance
- Application methods, installation, detailing & QA requirements
- Durability, service & design life ullet
- Construction methods & access for applications/ installation
- Supply, technical support & warranty (Service, before & after sales)
- Lifecycle Costs & Sustainability: installation, maintenance, repairs & replacement lacksquare
- Compatibility of components:
 - Substrates & underlays
 - Finishes & overlays
 - Exposure conditions
 - Detailing accessories
 - Appearance
 - Limitations 0





Avoiding Waterproofing Defects

Top 10 common defects





10 Common Waterproofing Defects

- 1. Membrane not terminated into puddle flange.
- 2. Membrane not terminated into overflow.
- 3. Retained water, ponding or inadequate falls on a roof or balcony.
- 4. Inadequate surface preparation on an external surface/ roof.
- 5. Inadequate termination of membrane at sliding door.
- 6. Retained water, ponding or inadequate falls in the general bathroom area.
- 7. Retained water, ponding or inadequate falls in the shower area
- 8. No waterstop angle at a doorway to a wet area.
- 9. Puddle flange for an internal membrane is not recessed into substrate.
- 10.Incorrect fillet size at wall to floor junction.

Building Commission NSW



Building Defects Library

collection of common building defects affecting

NCC 2022 Edition (Building Defects Library v1.0 -28 March 2024)



Reference: Building Commission NSW, 2024, "Building Defects Library v1.0 – 28 March 2024", NSW Government



Stay in touch

Karen Amery

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She has spent 30+ years representing materials manufacturers serving in technical, product, specification and commercial roles.

Karen is the current President of the Australasian Concrete Repair and Remedial Building Association (ACRA).

She holds a Bachelor of Science (Hons) from UNSW and a Master of Business and Commerce (Distinction) from WSU.



